

Fig. 1

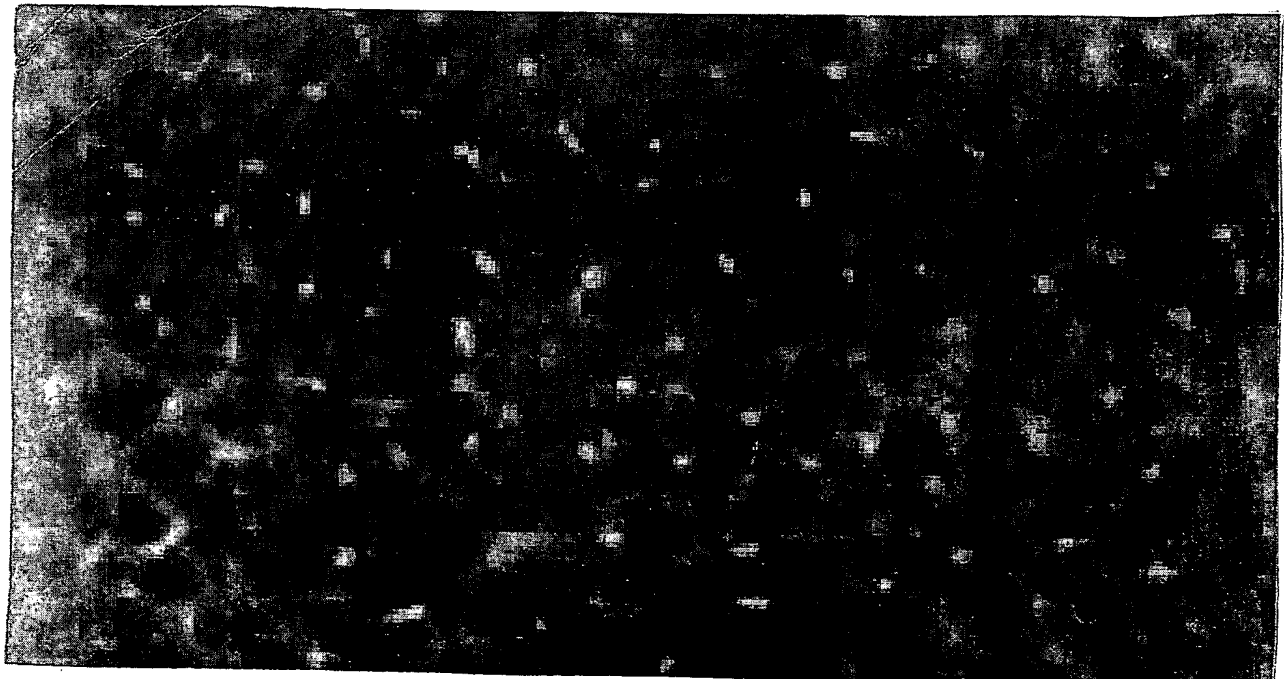
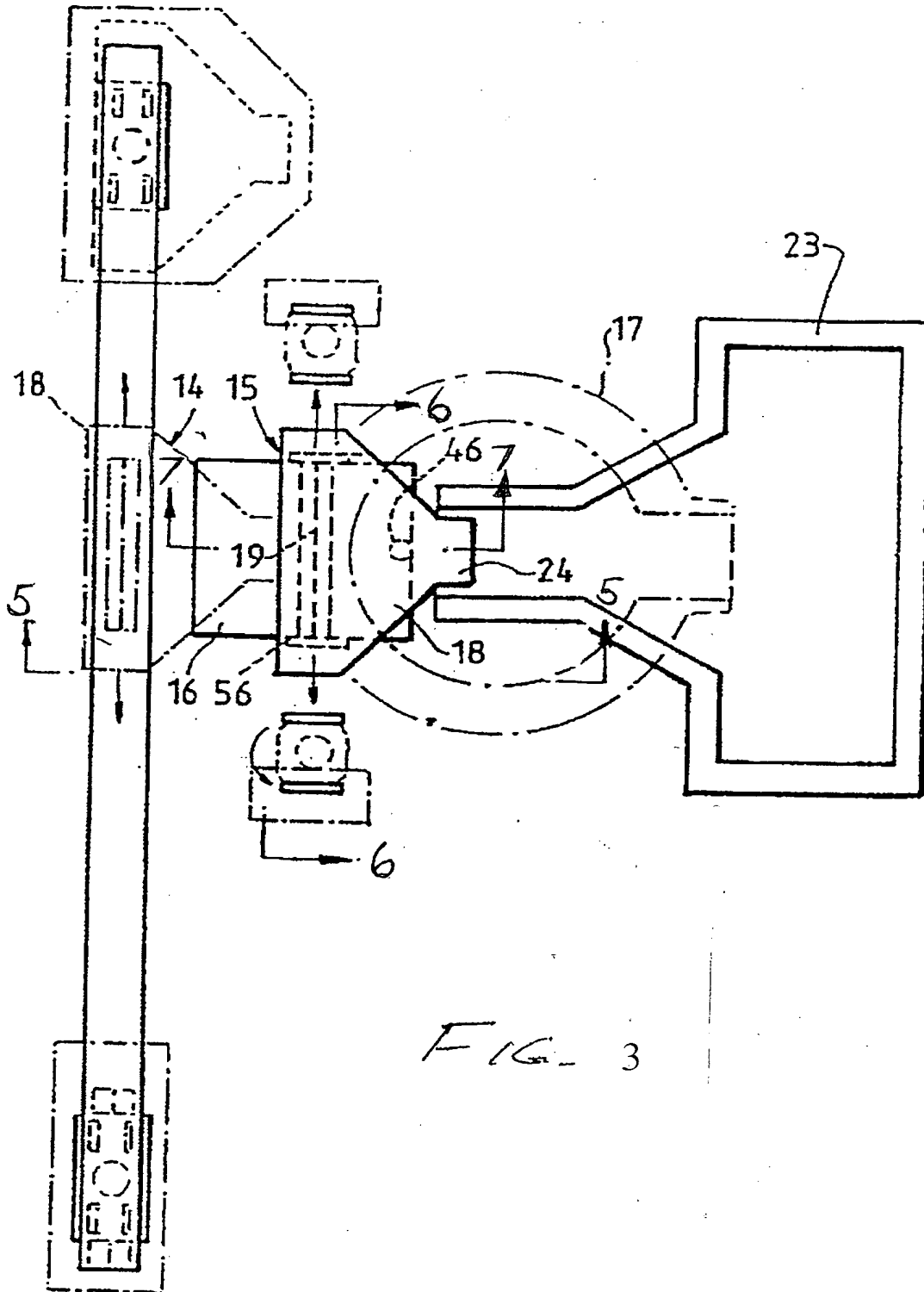


Fig. 2

Title: CASTING STEEL STRIP
Inventors: Blejde et al.
Docket: 29685-74363



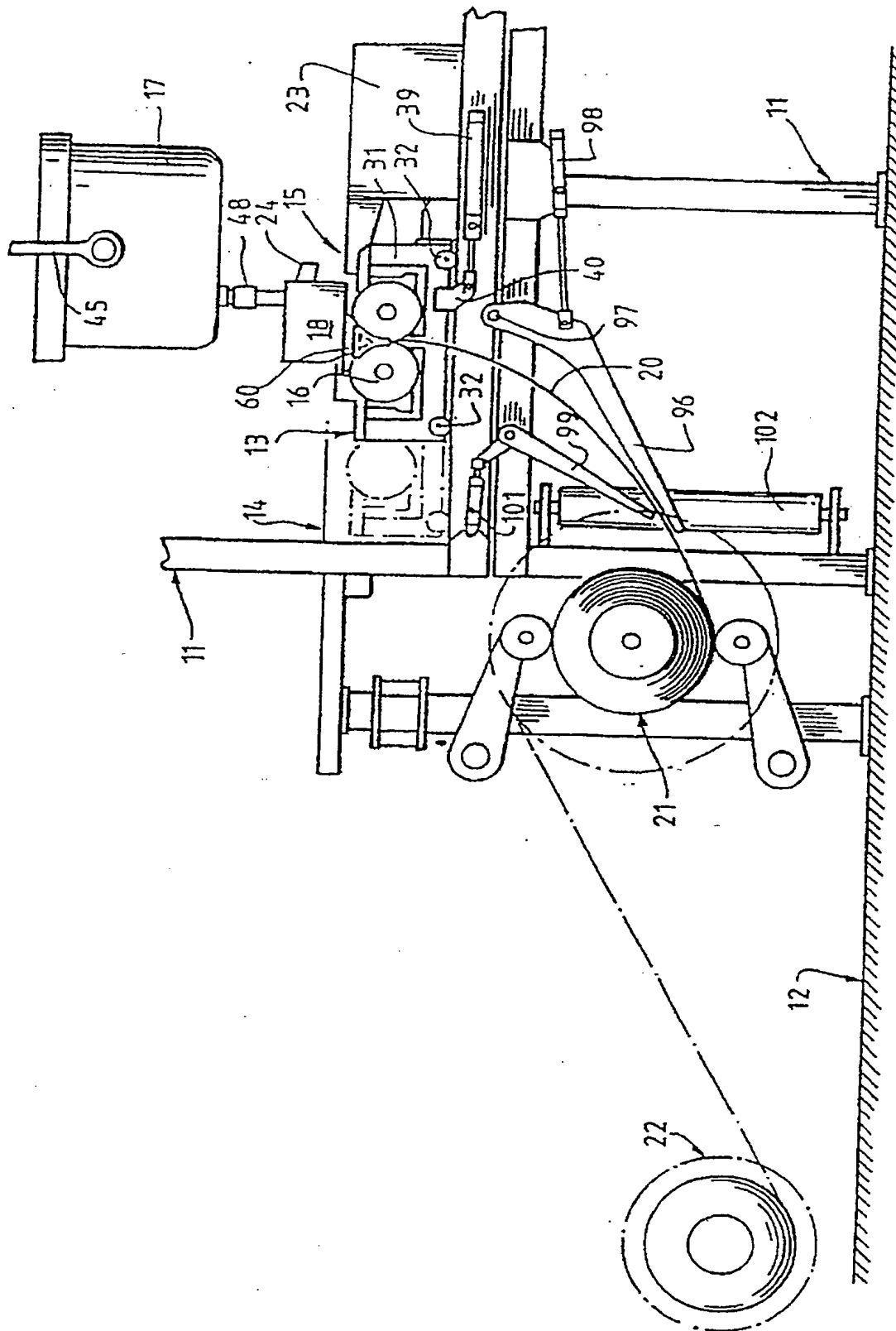


FIG. 4

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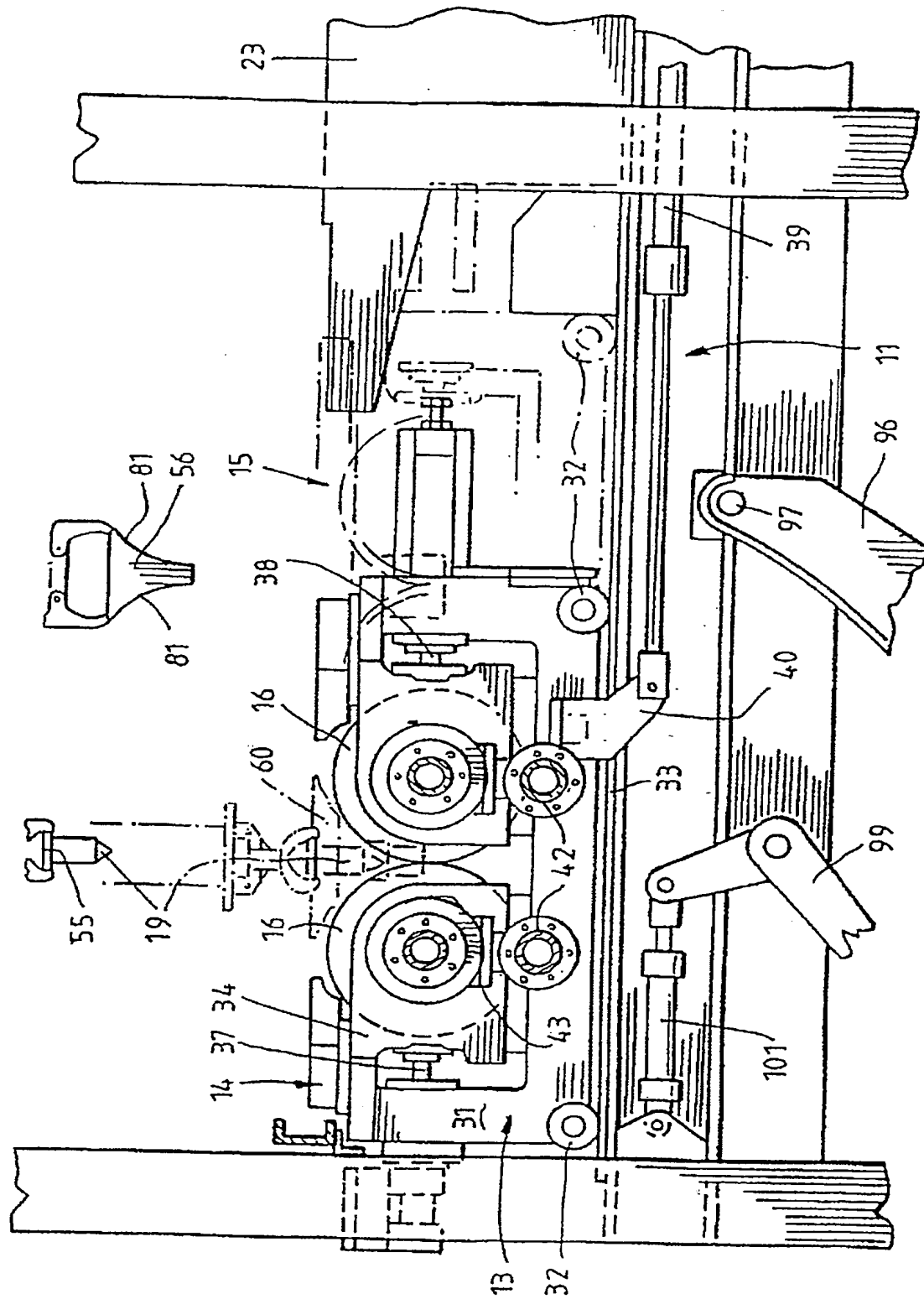


FIG. 5

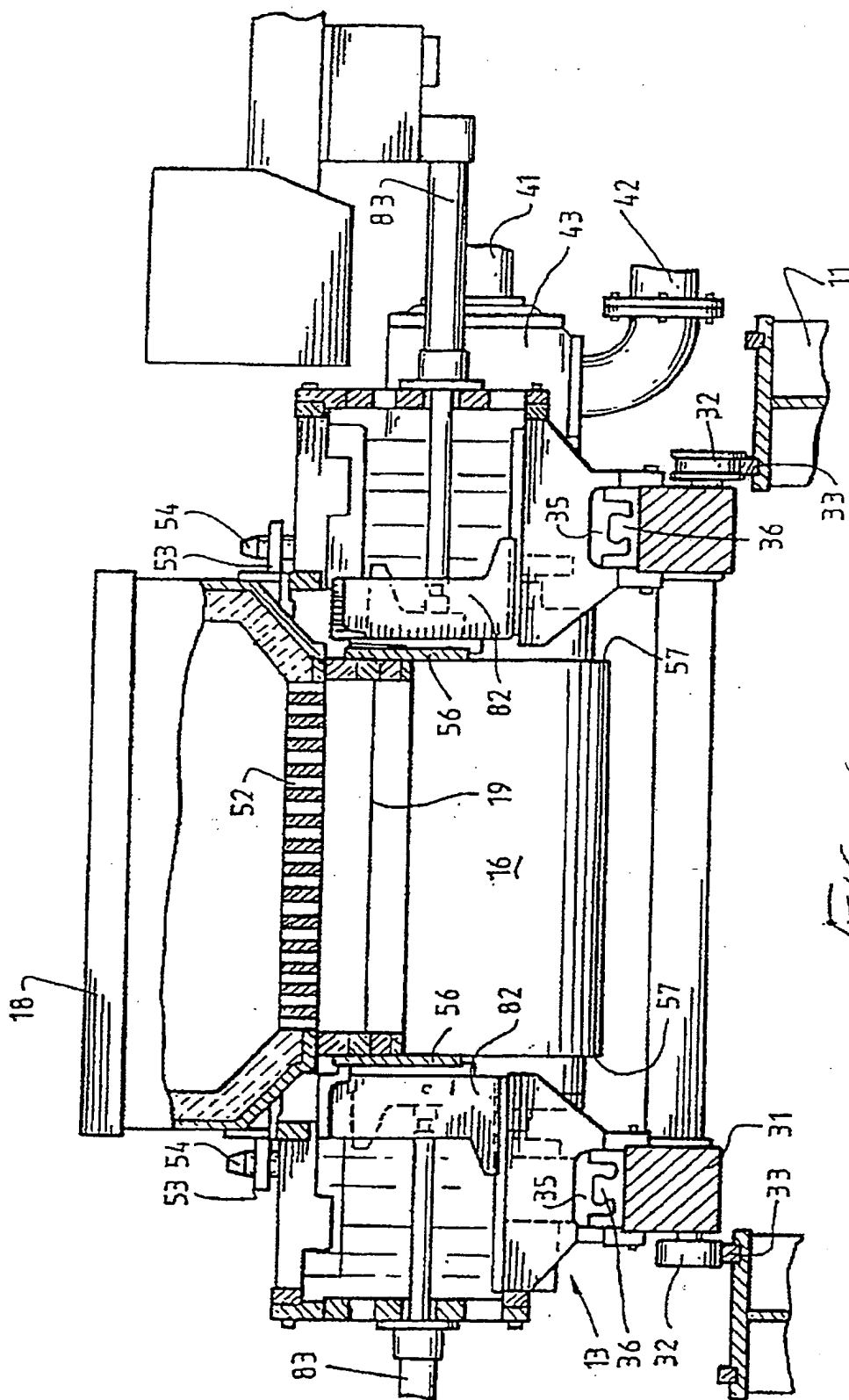
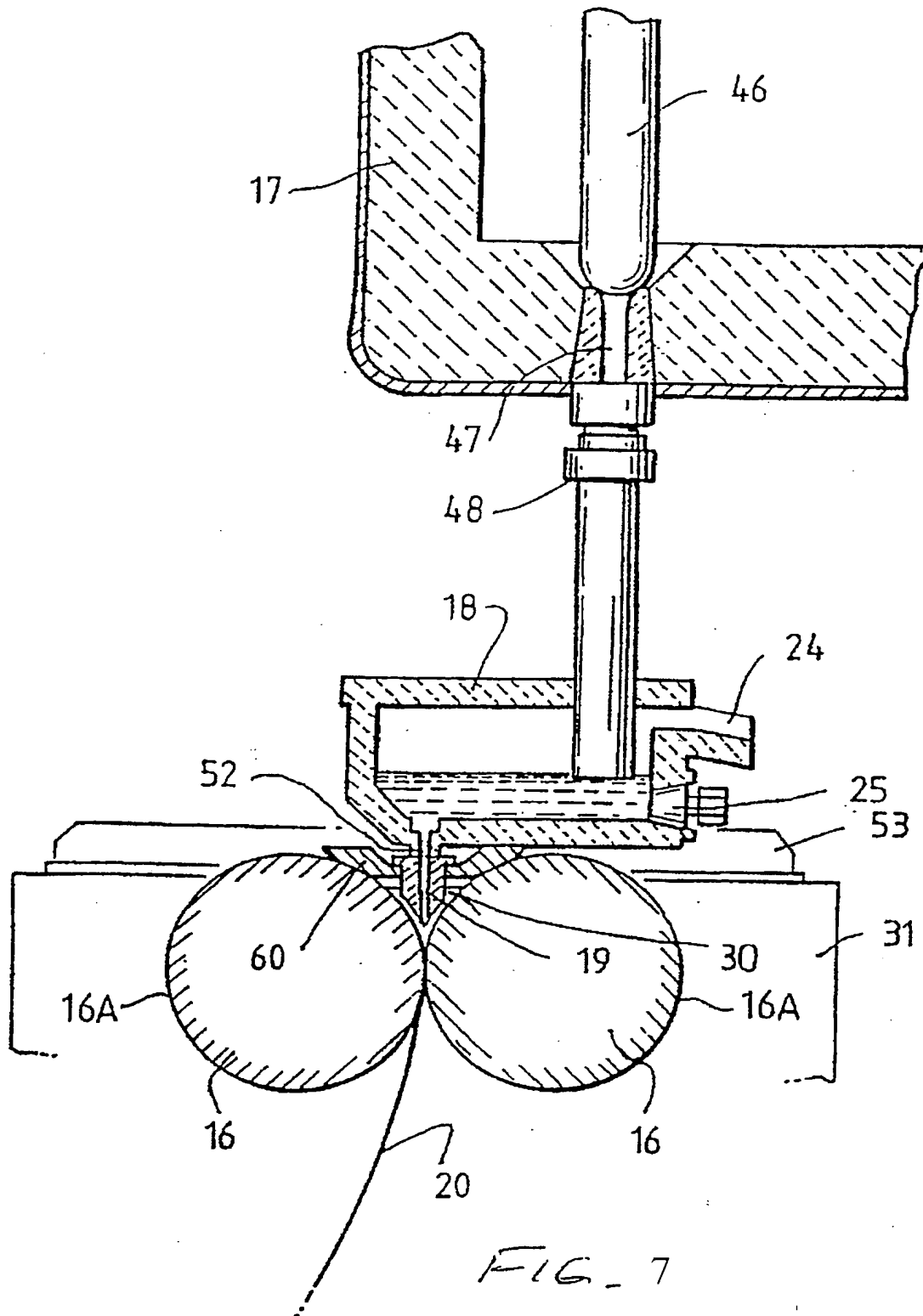


FIG - 6

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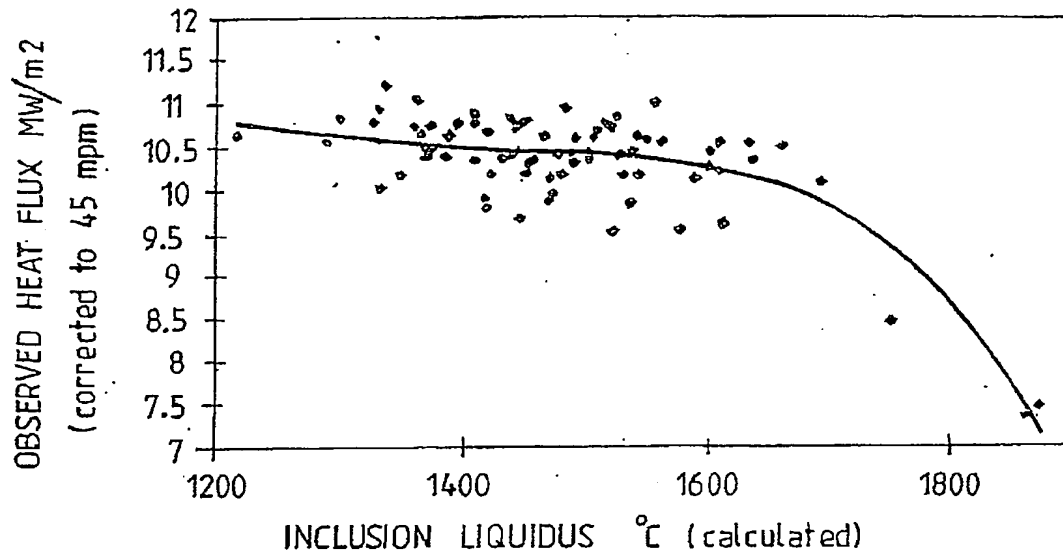


FIG. 8

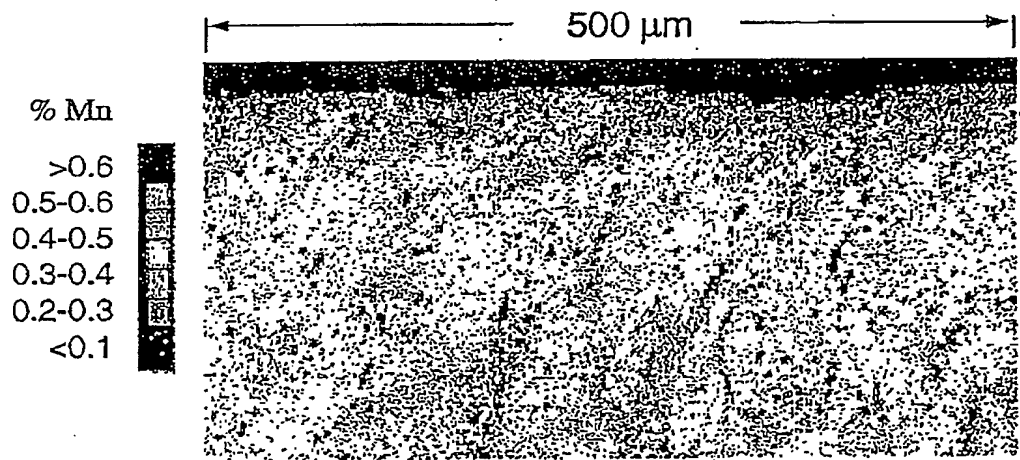


FIG. 9

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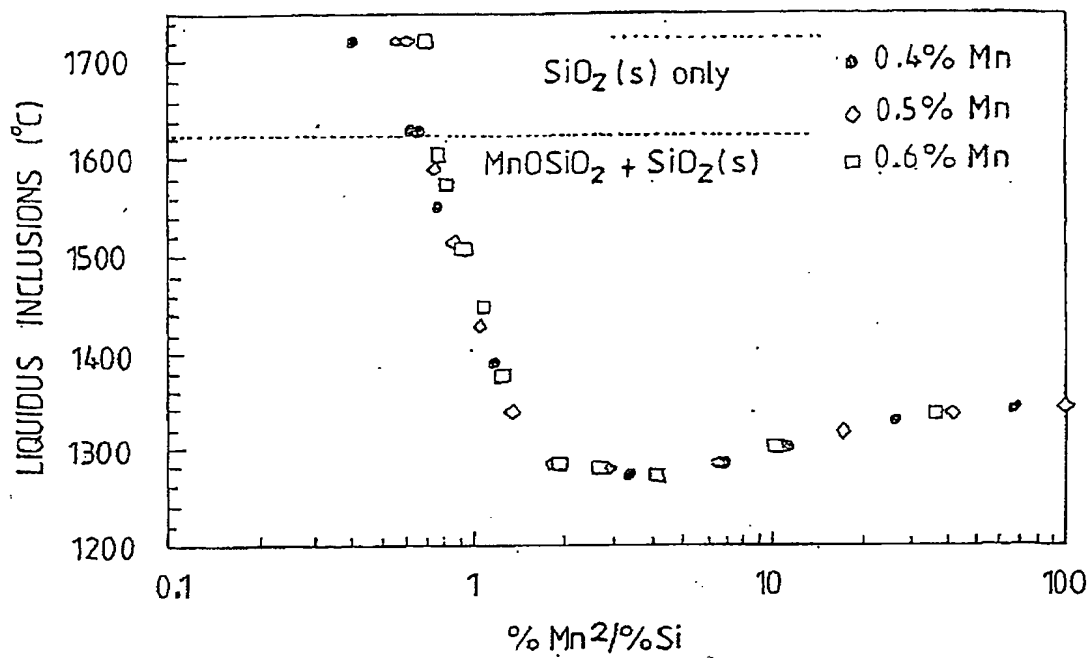


FIG. 10

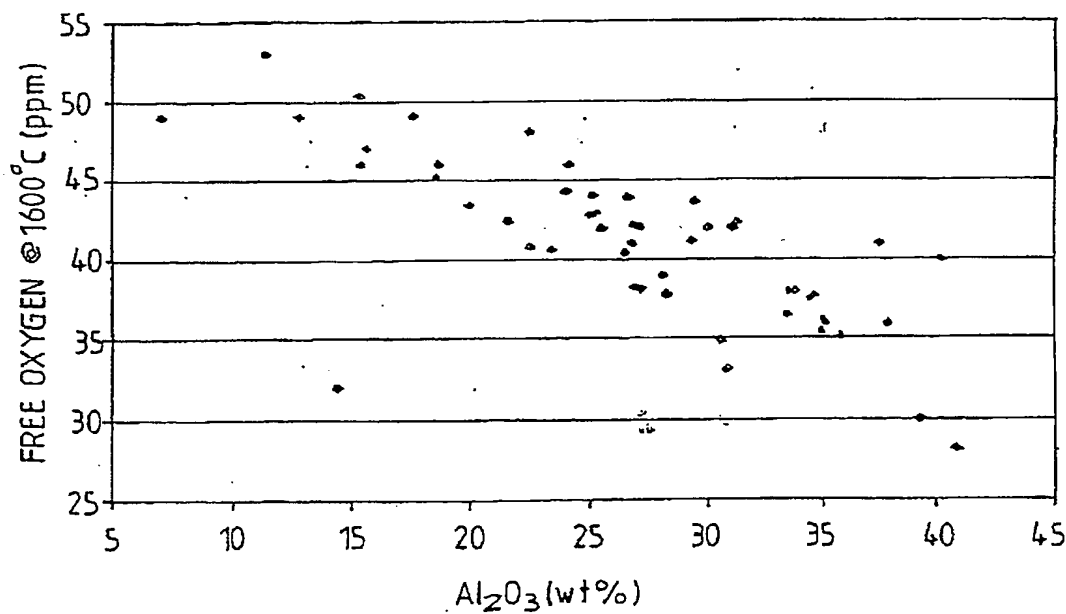


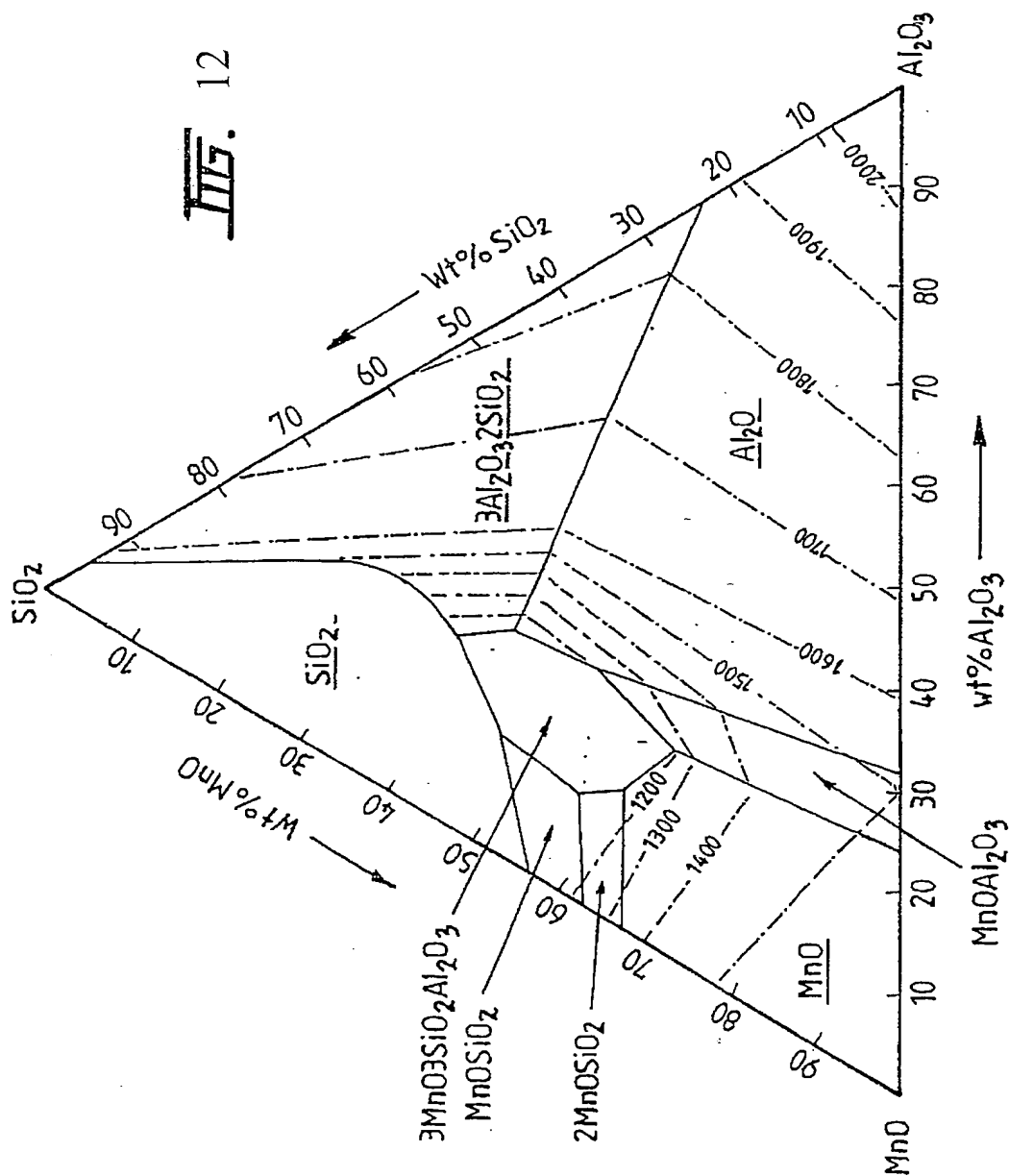
FIG. 11

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Fig. 12



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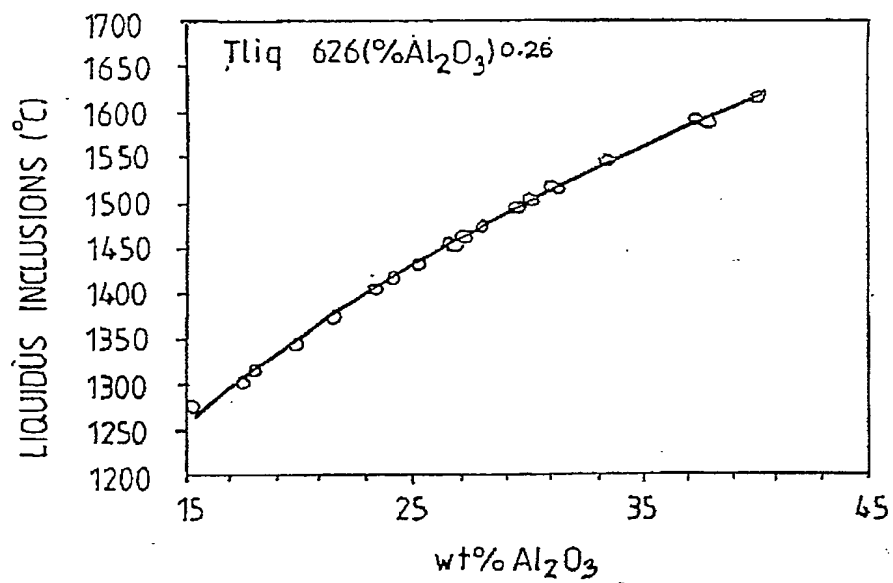


FIG. 13

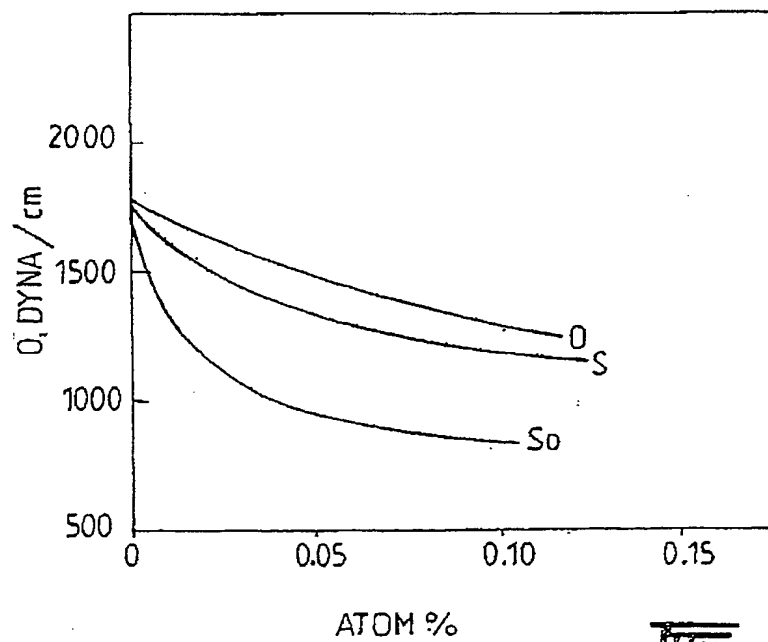
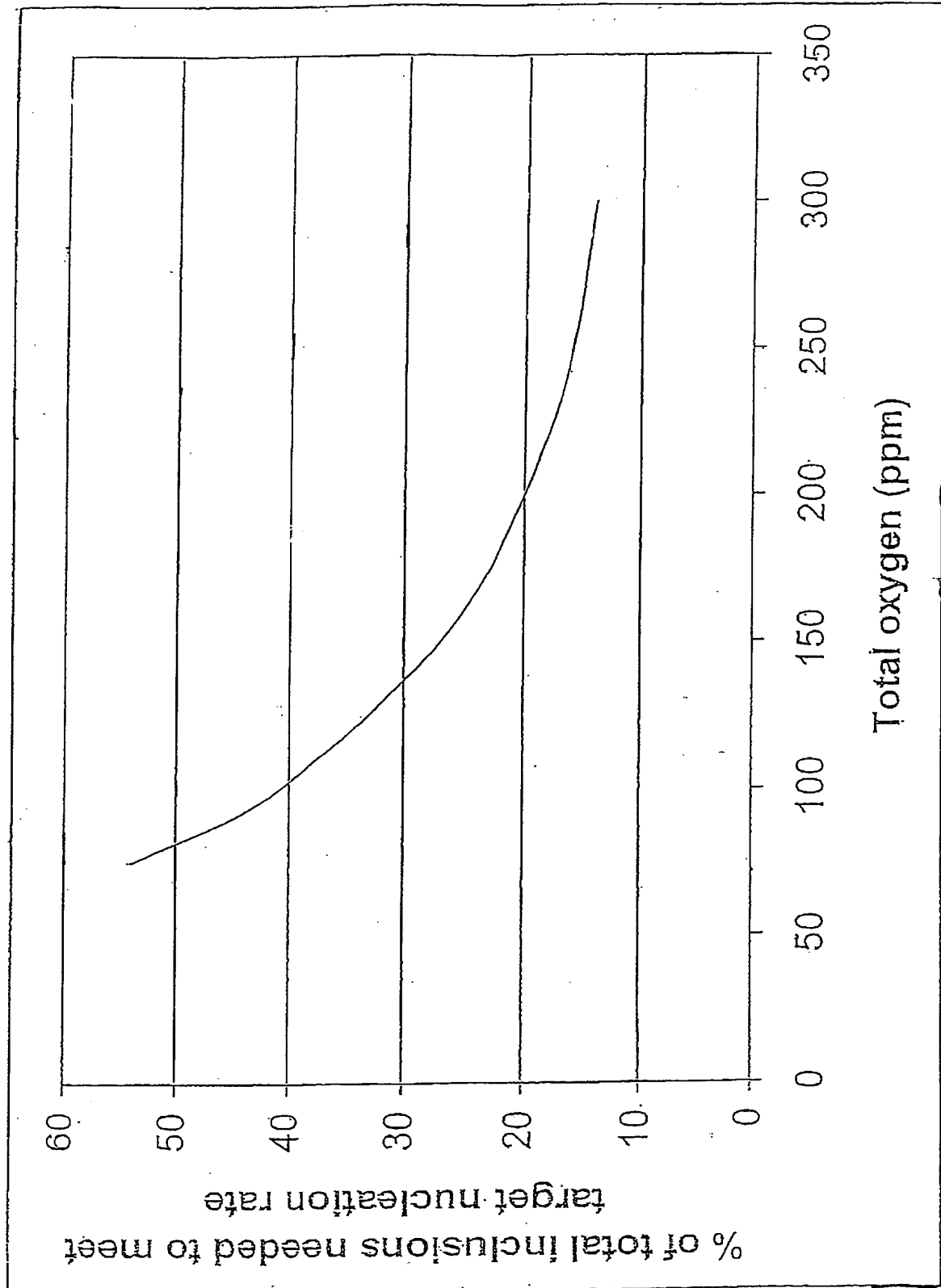


FIG. 14

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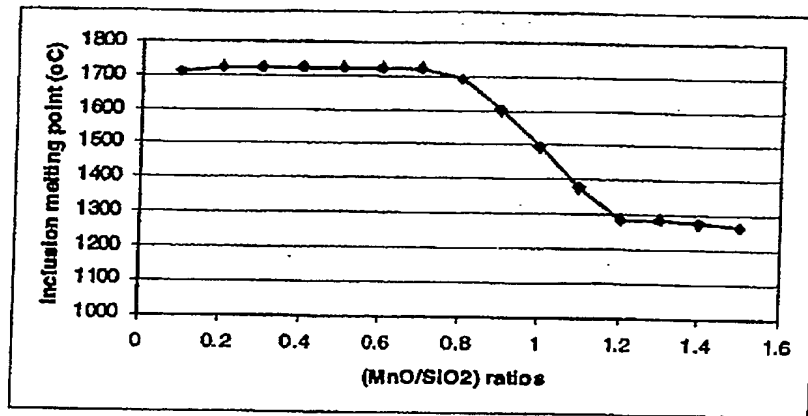


FIG- 16

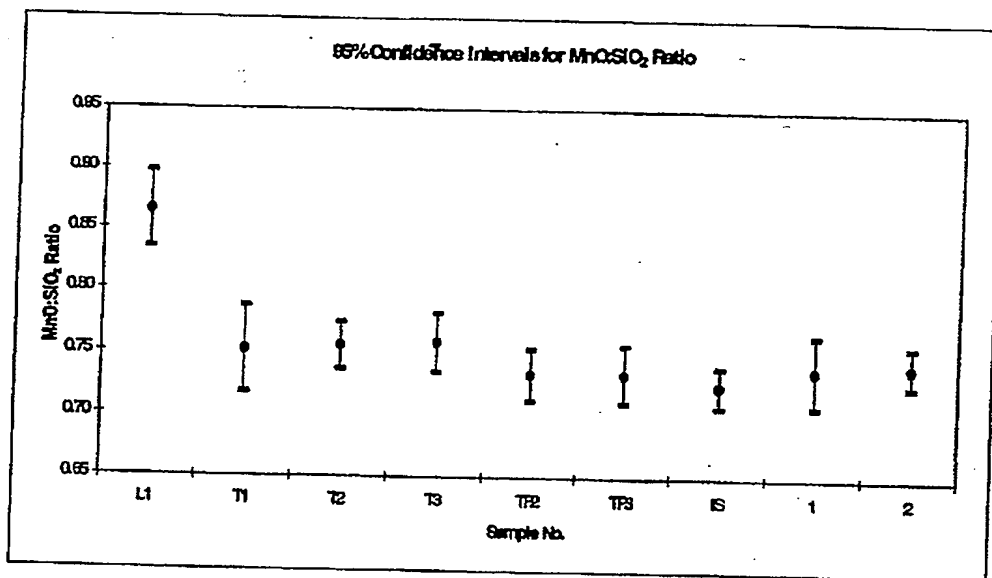


FIG- 17

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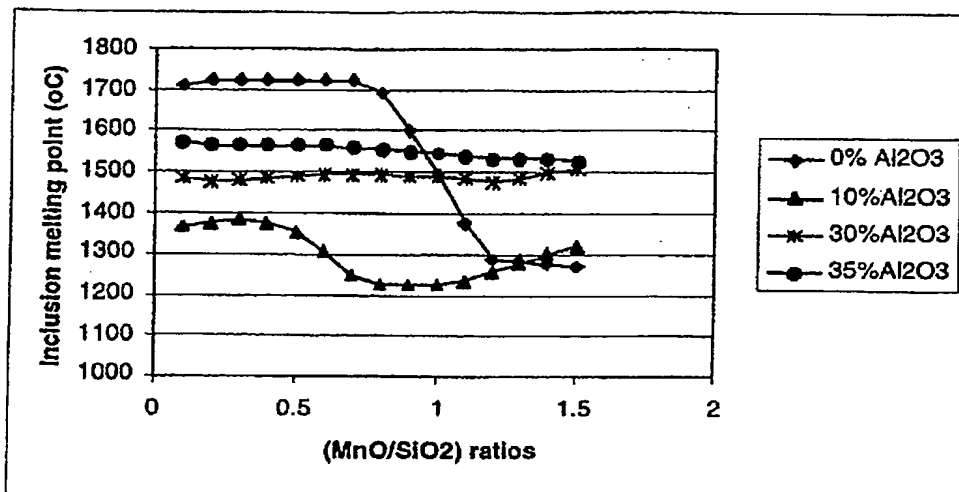


Fig. - 18

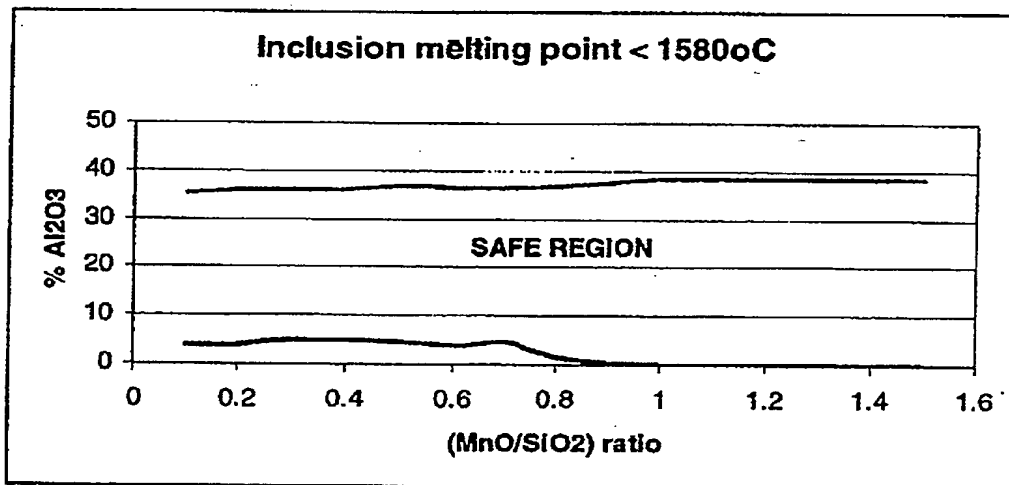


FIG. 19

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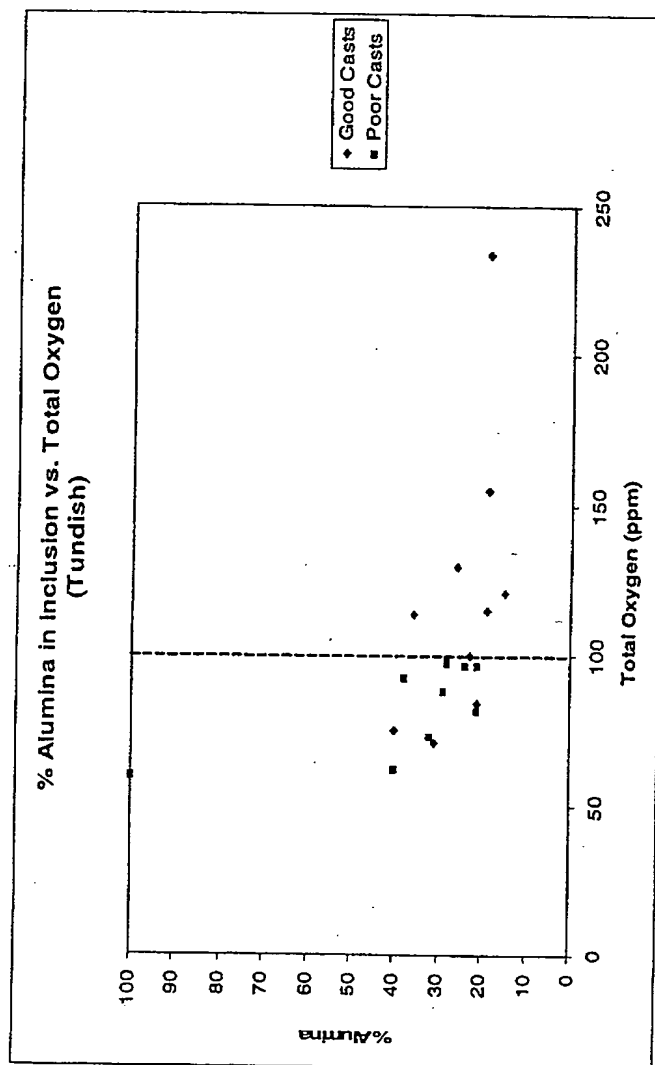
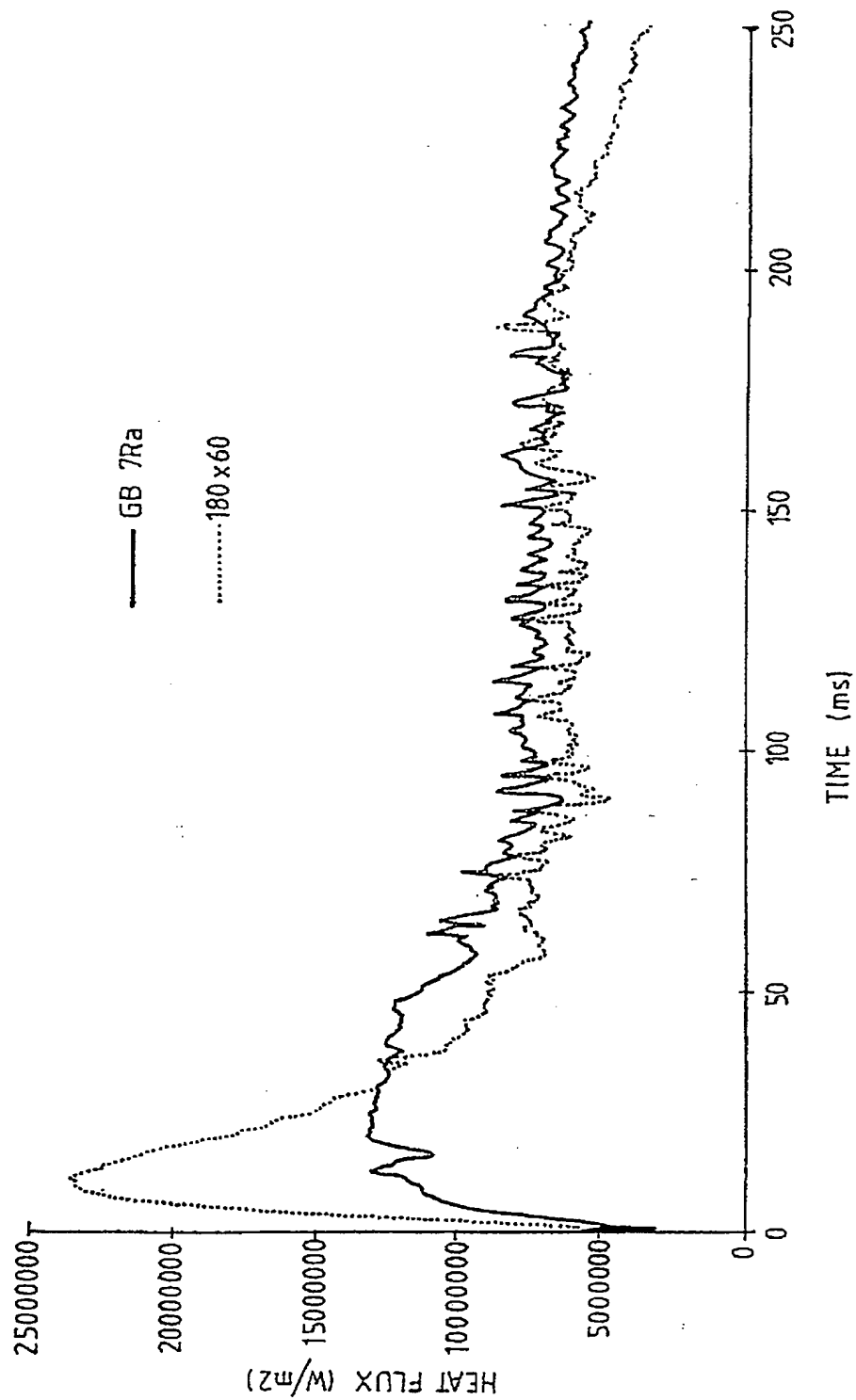


Fig. 20



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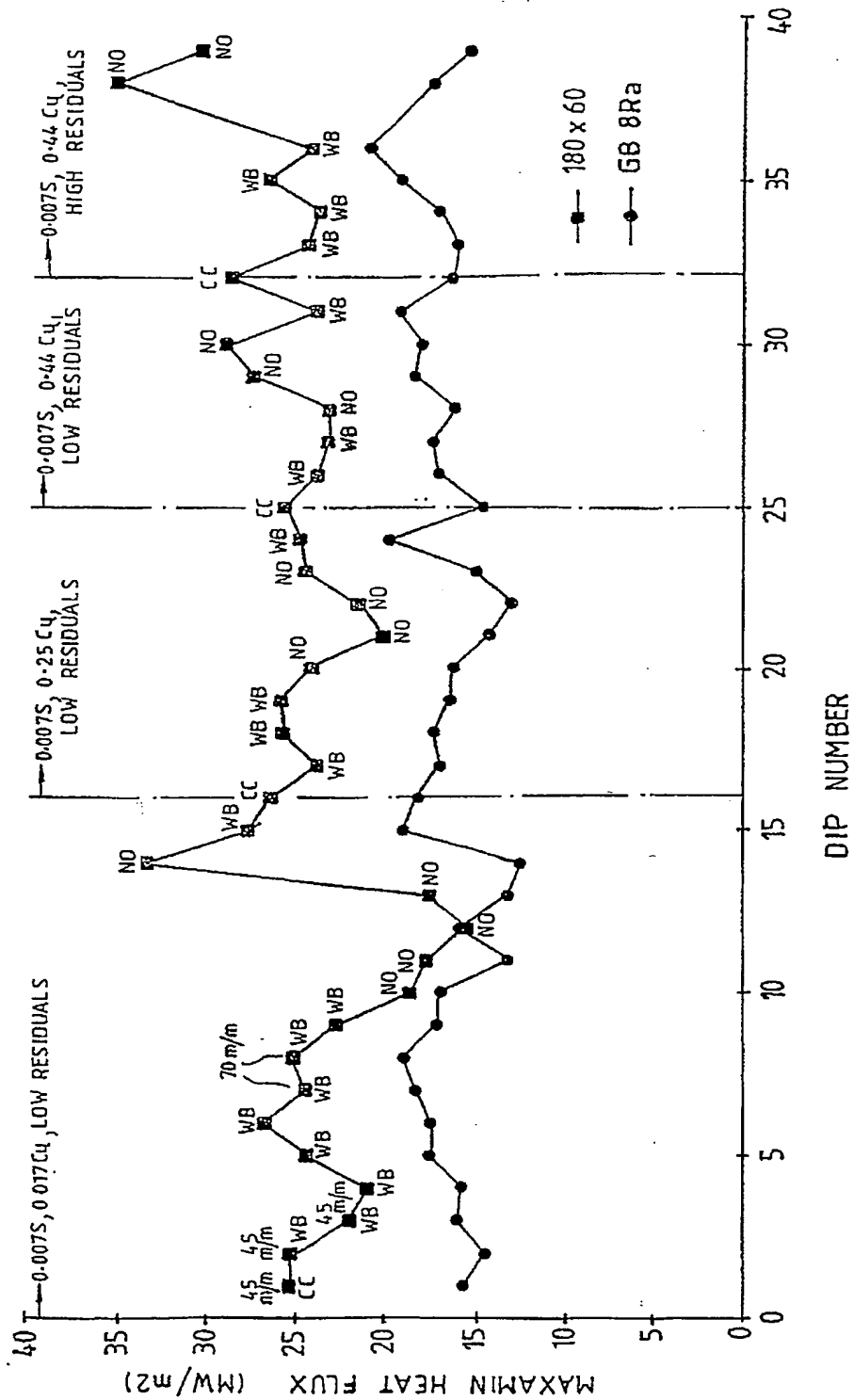
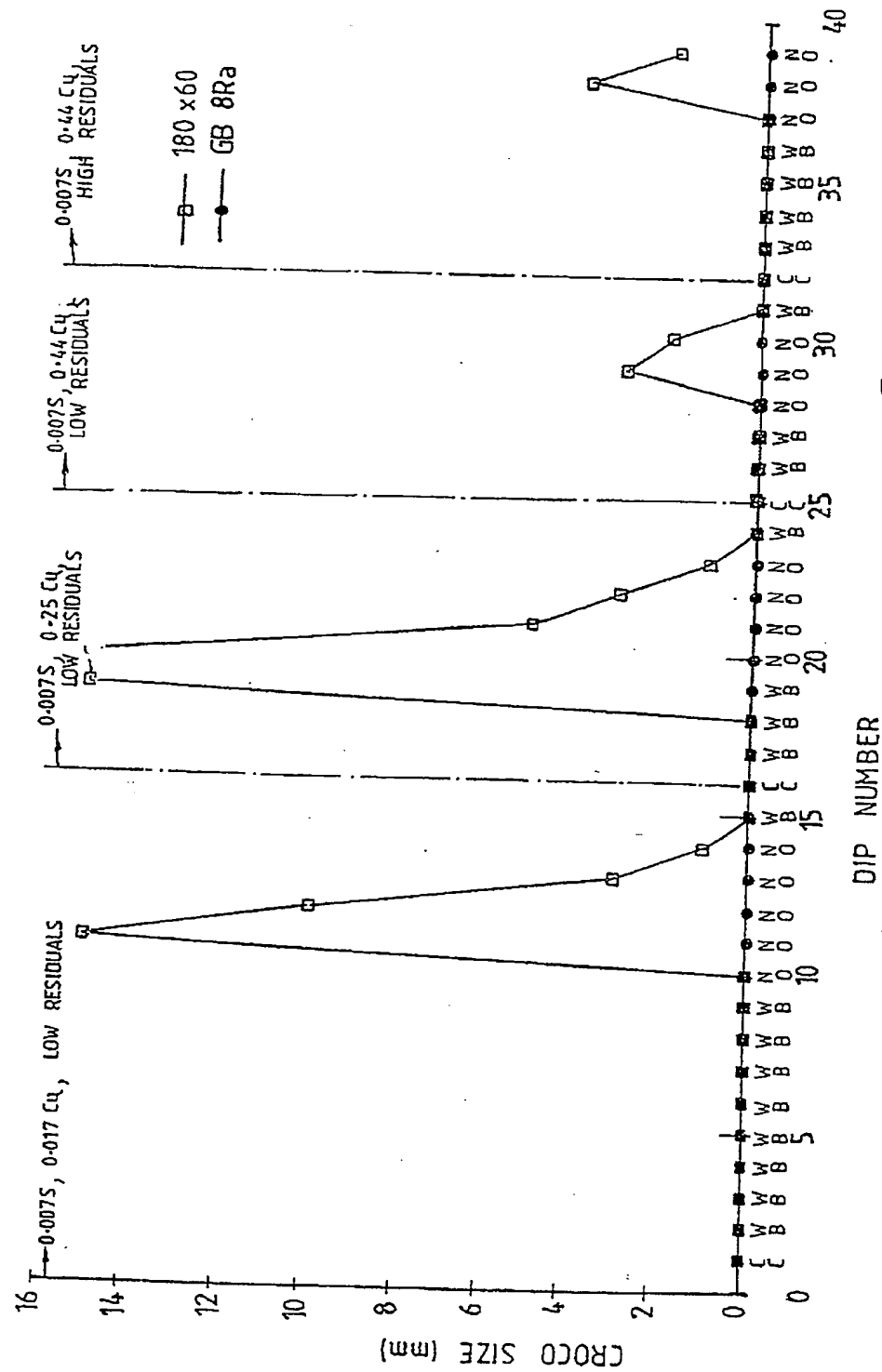
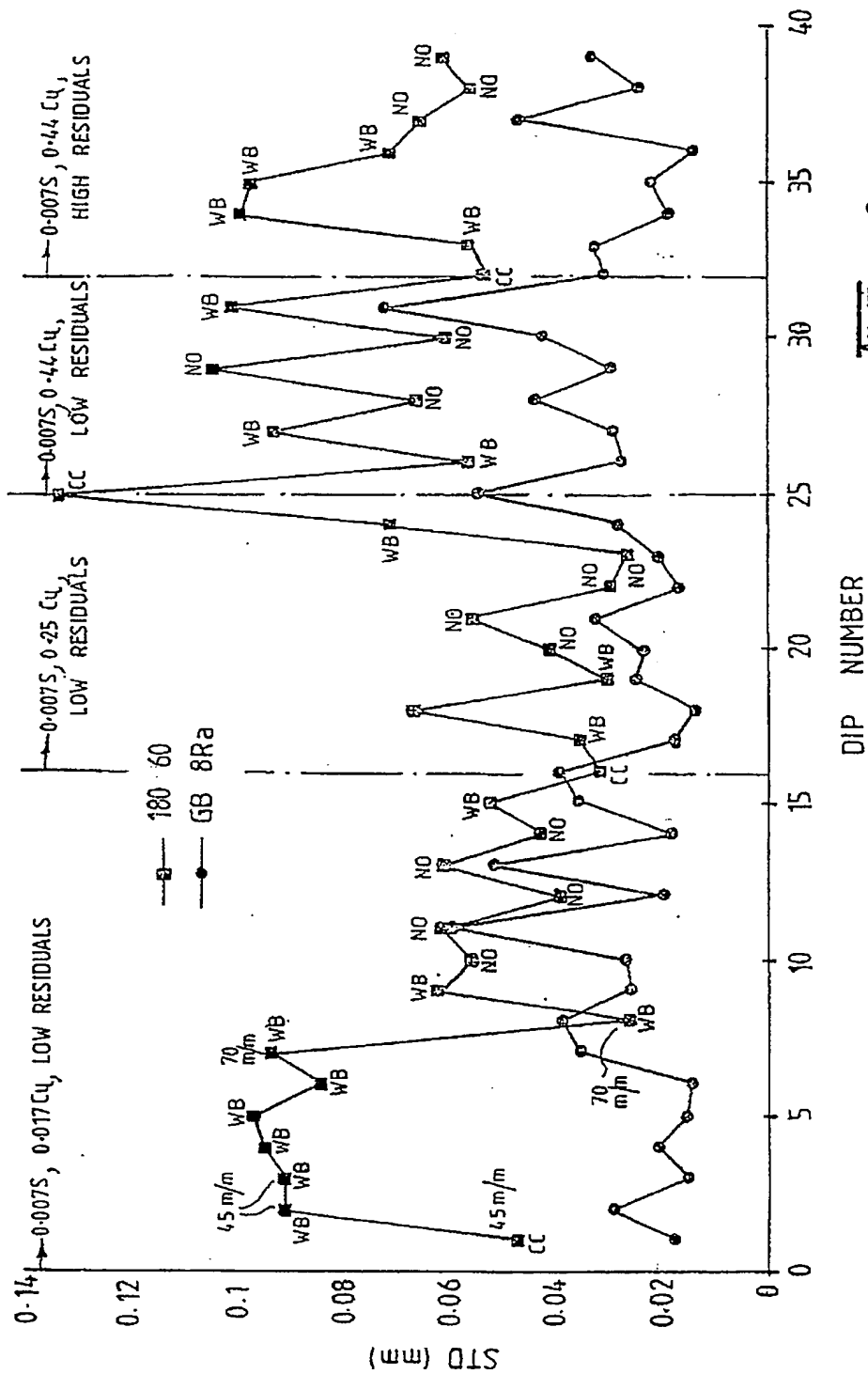


Fig. 22

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SURFACE NUCLEATION, Ridge Textures: 180x20 and 180x60, (0.06 C, 0.01 S)
(After several no cleaning steps)

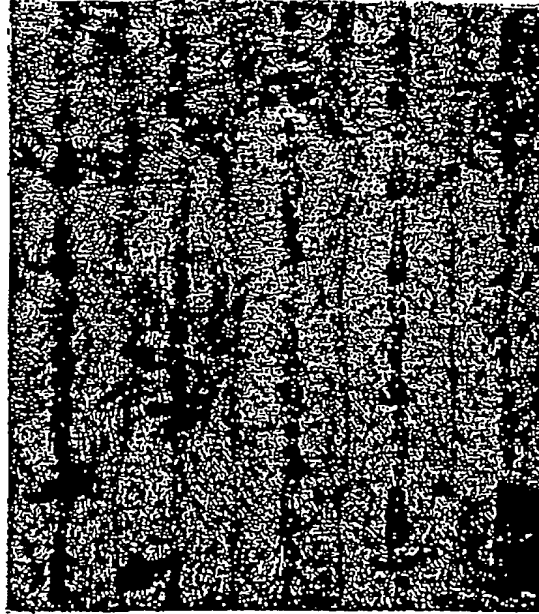
180x20 ridges



III 25

MAGNIFICATION X100

180x60 ridges

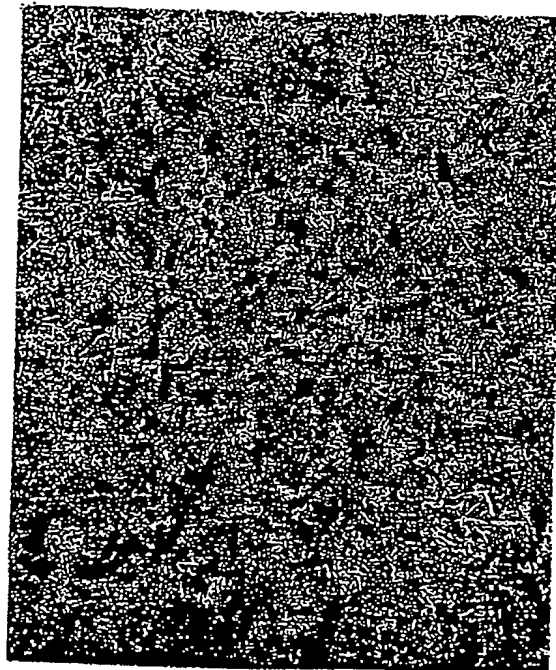


III 26

Title: CASTING STEEL STRIP
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SURFACE NUCLEATION, PYRAMID AND GRIT BLAST SUBSTRATES, (0.06 C, 0.01 S)
(After several no cleaning steps)

Pyramid (160x20)



III 27

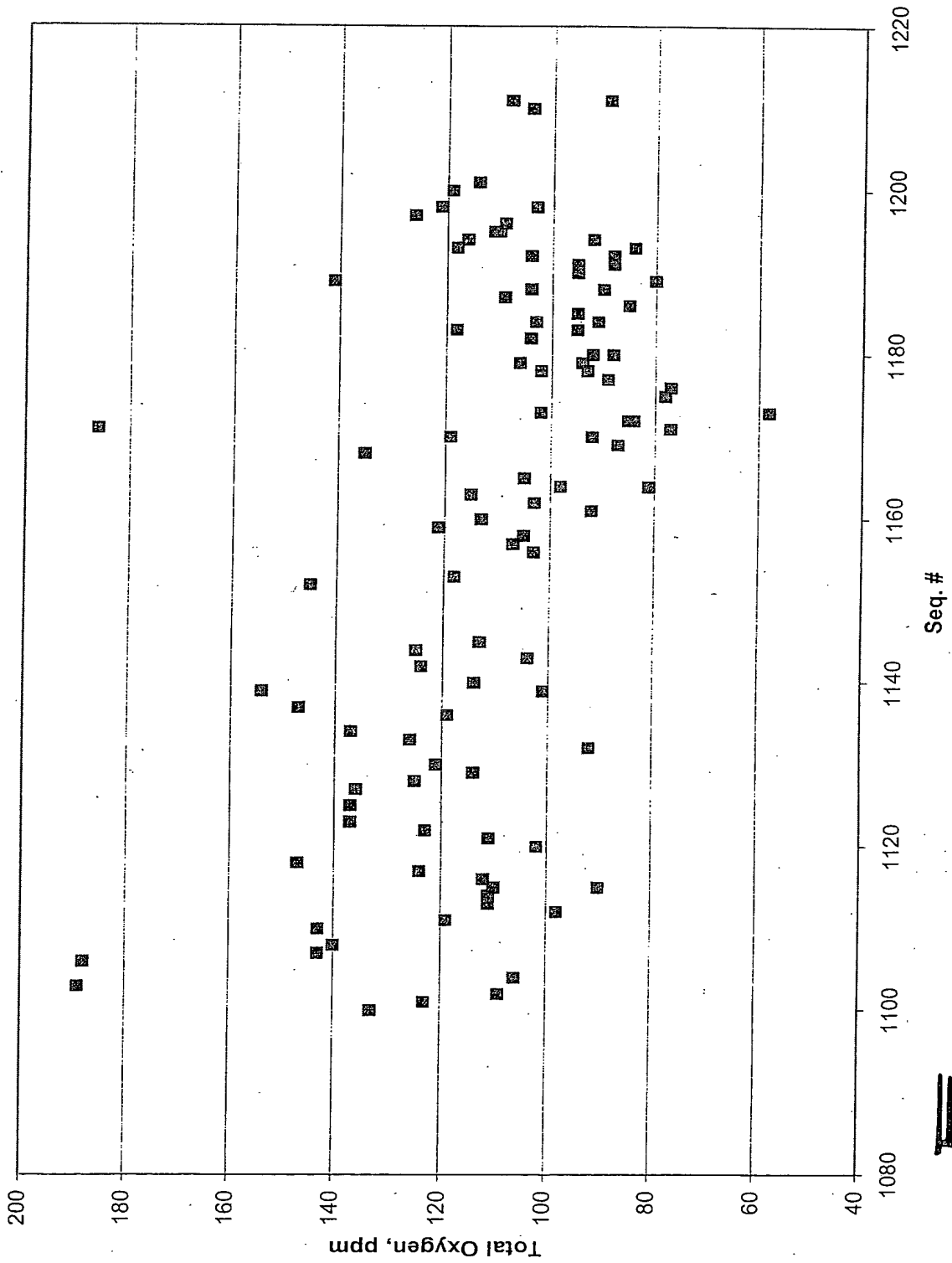
Grit Blast (Ra = 10)



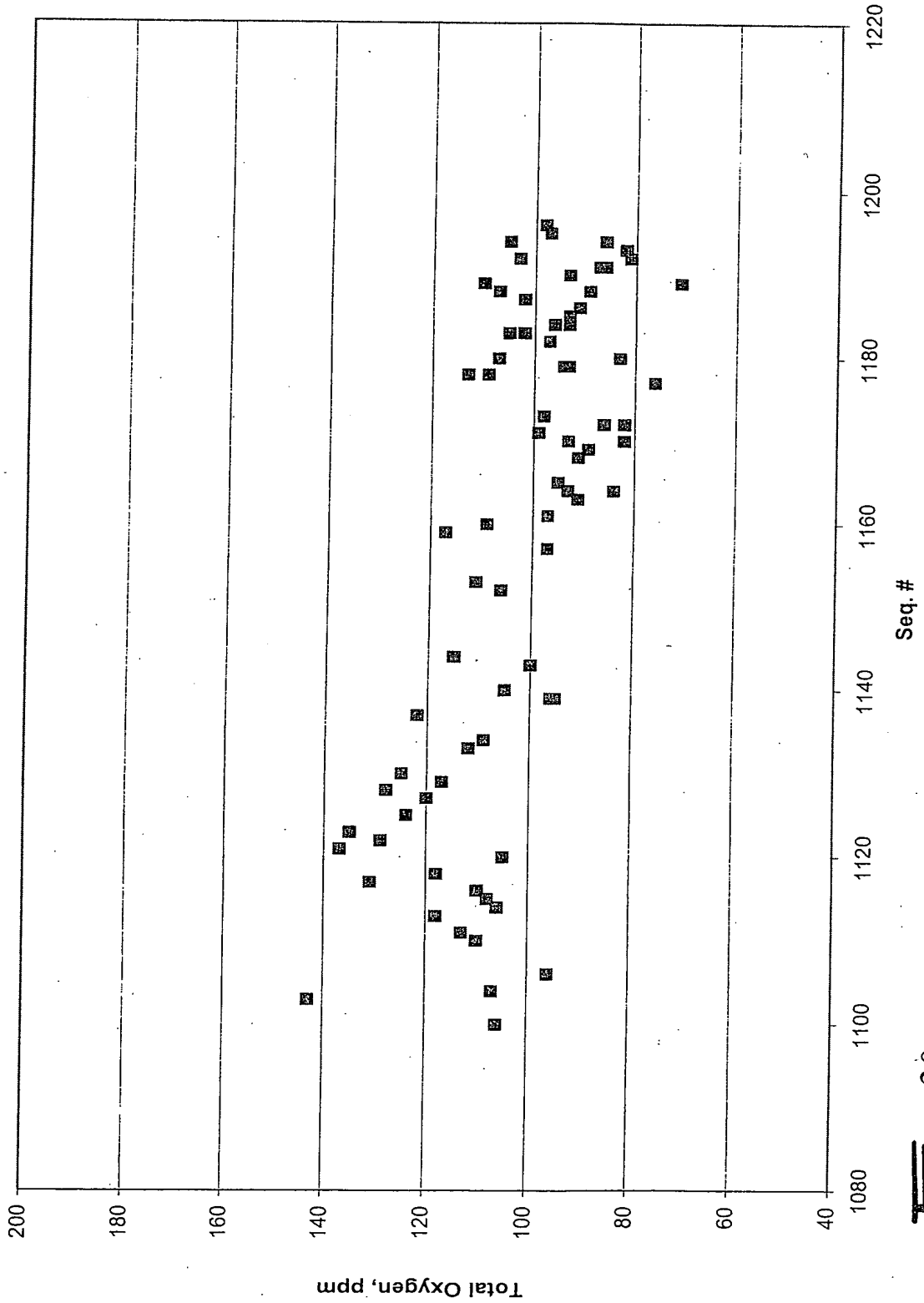
III 28

MAGNIFICATION X100

Total Oxygen vs. Sequence C1



Total Oxygen vs. Sequence C2

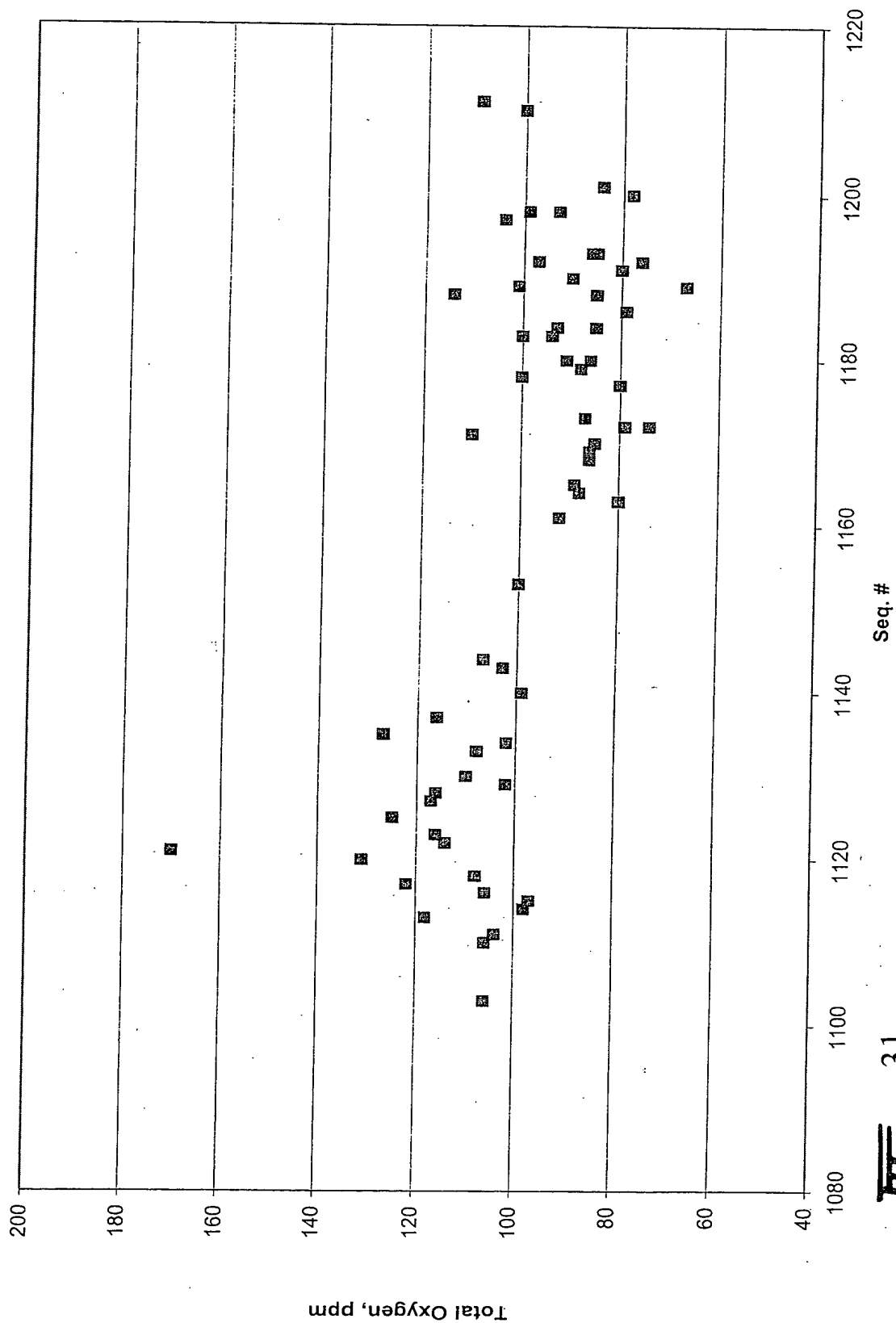


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Total Oxygen vs. Sequence C3

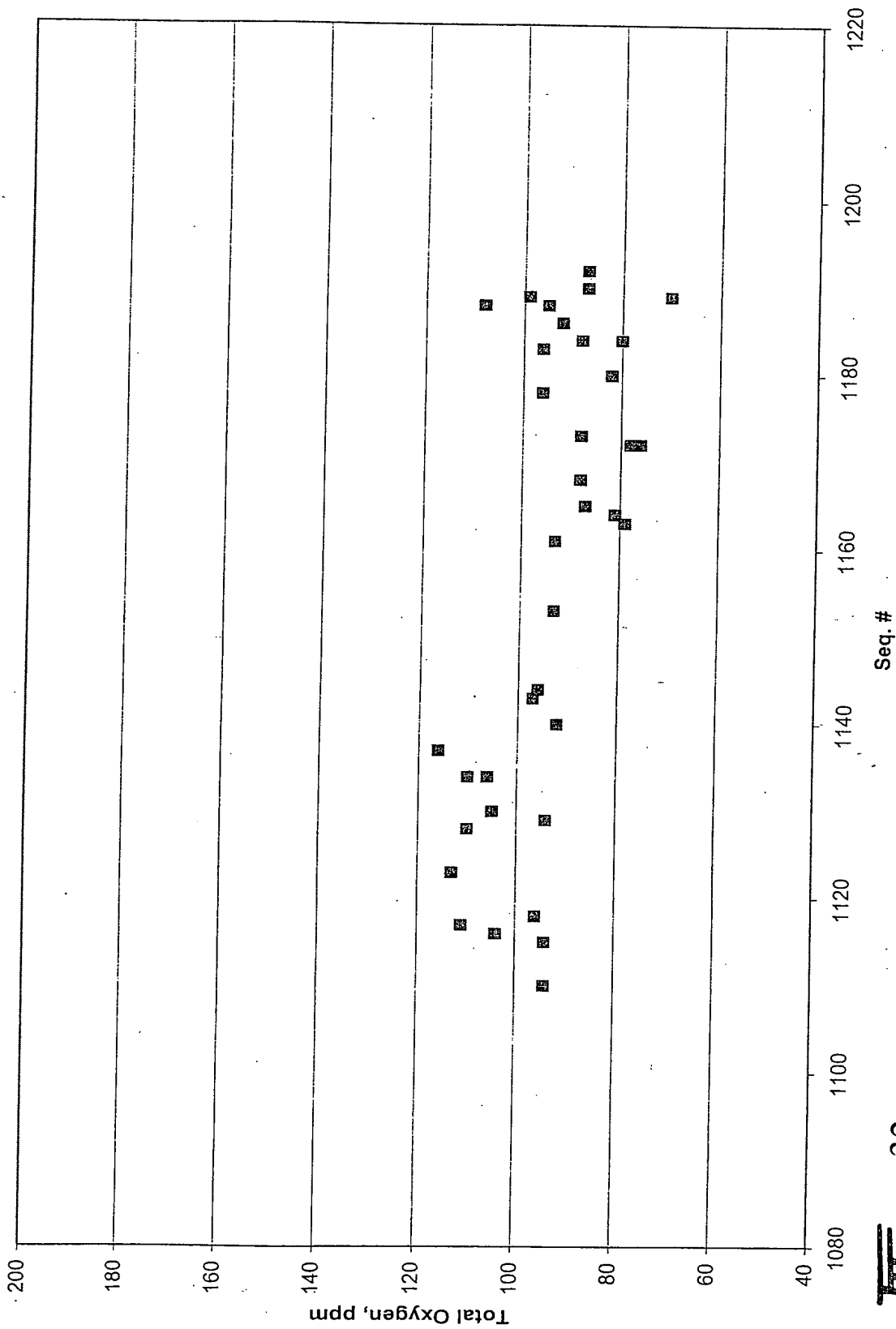


Title: CASTING STEEL STRIP

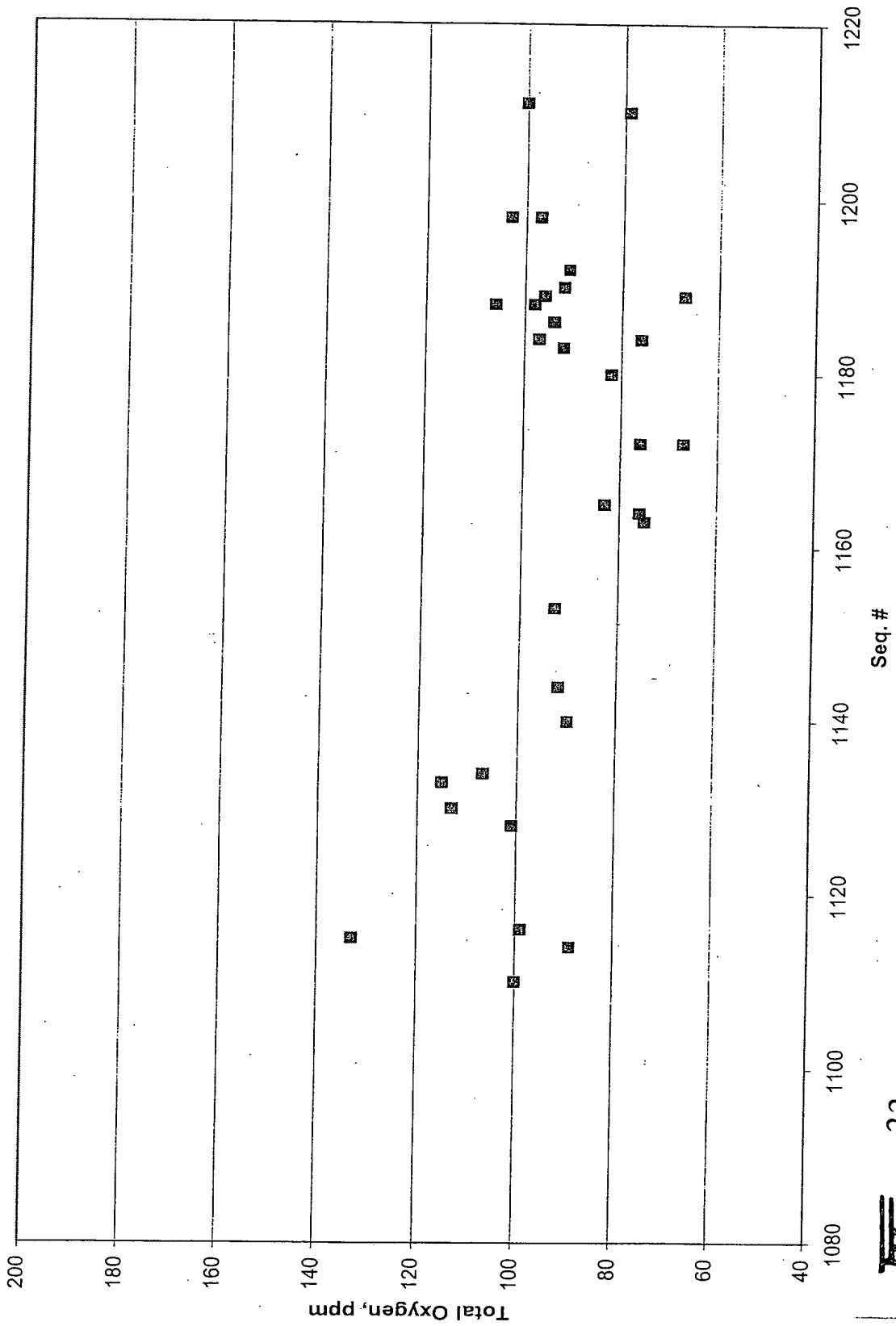
Inventors: Blejde et al.

Docket: 29685-74363

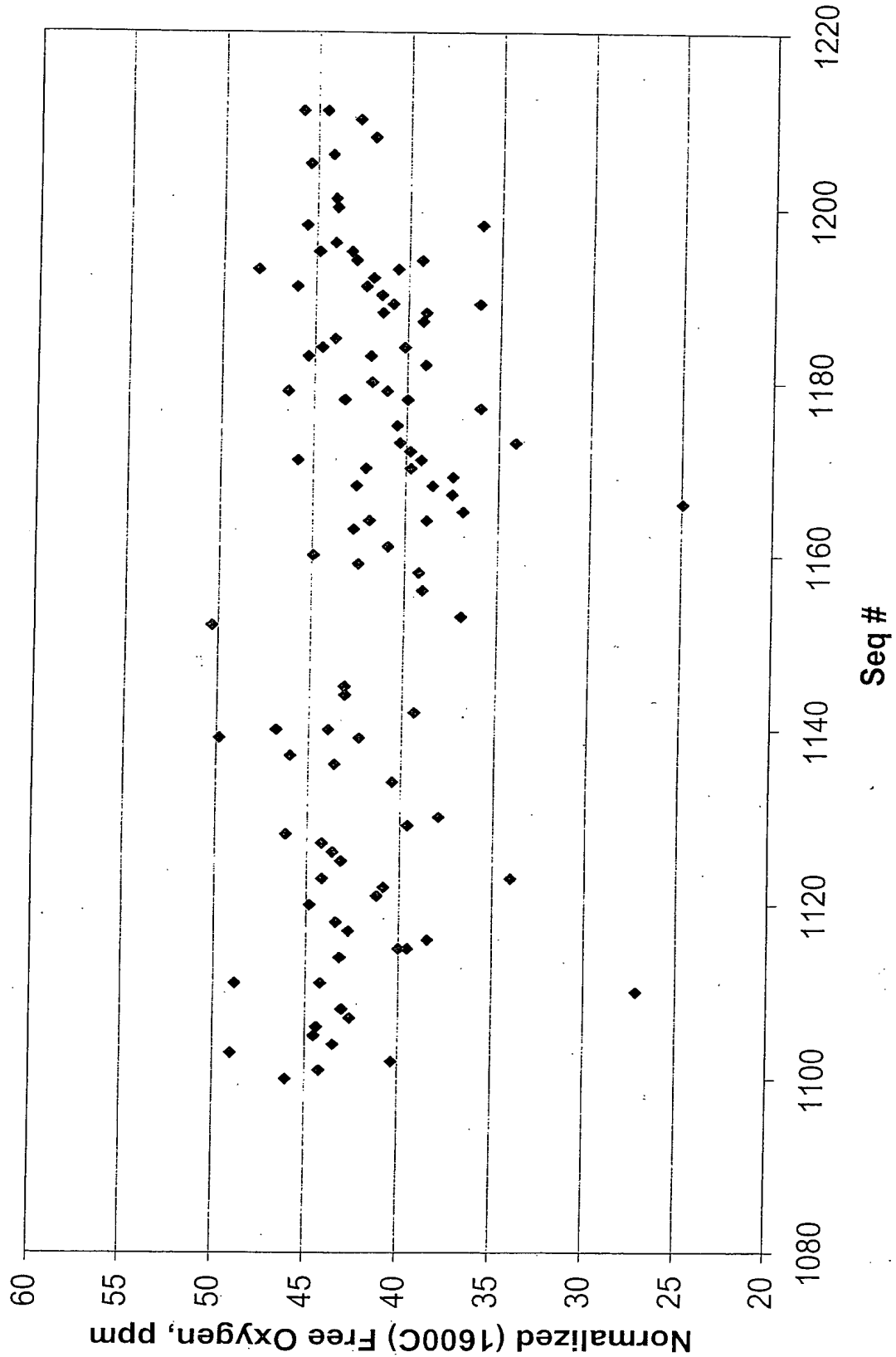
Total Oxygen vs. Sequence C4



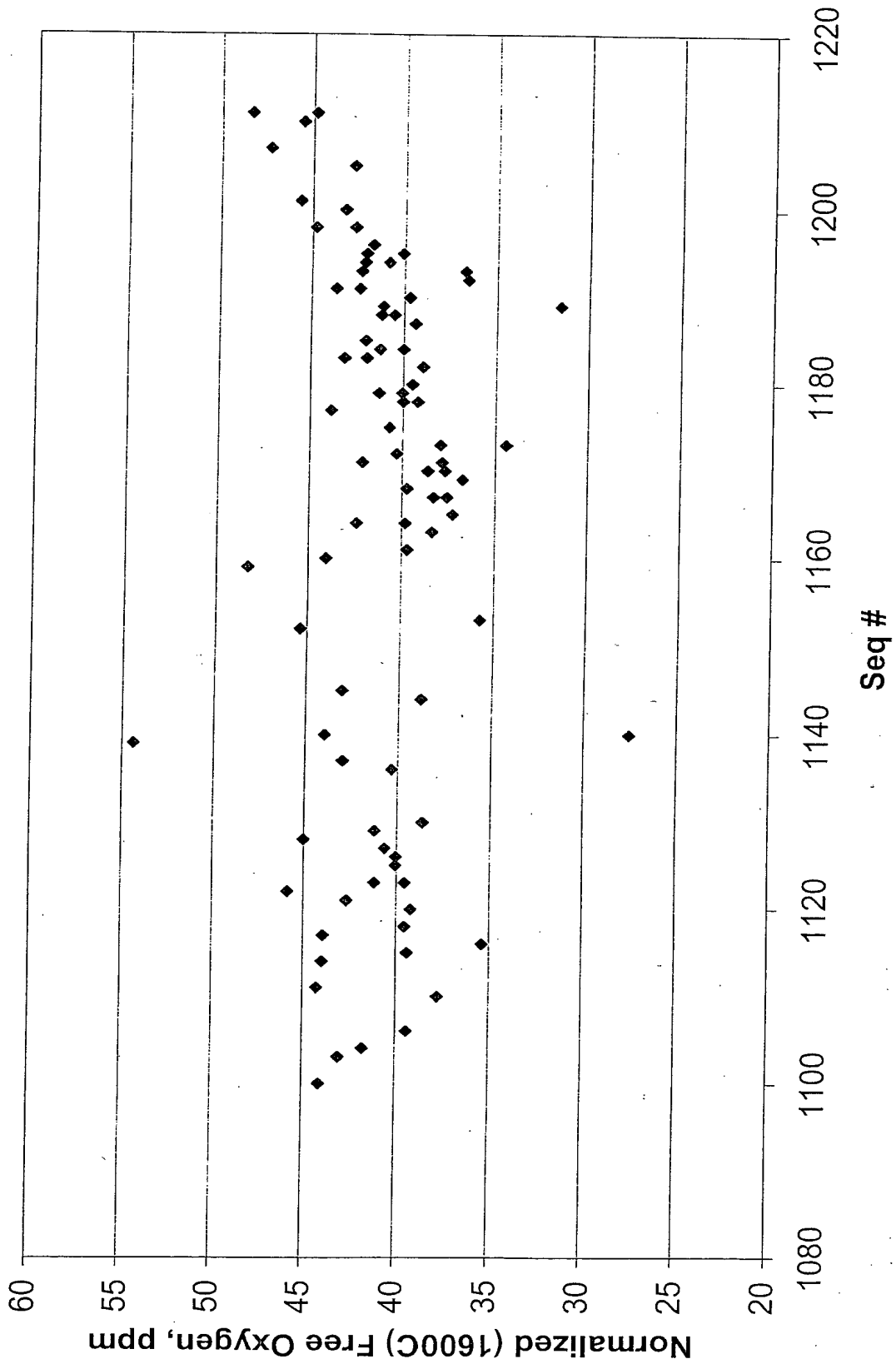
Total Oxygen vs. Sequence C5



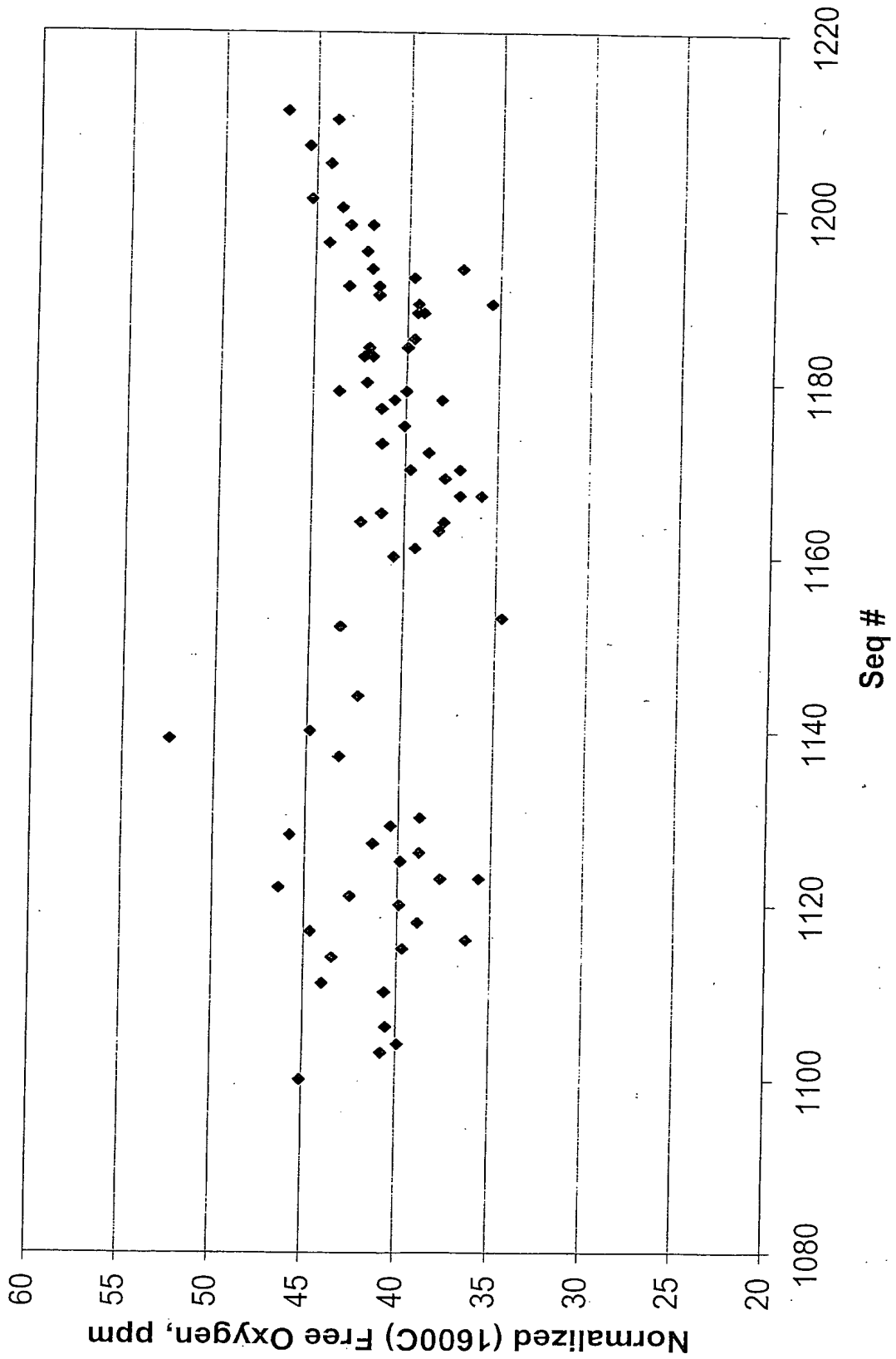
Free Oxygen vs Sequence C1



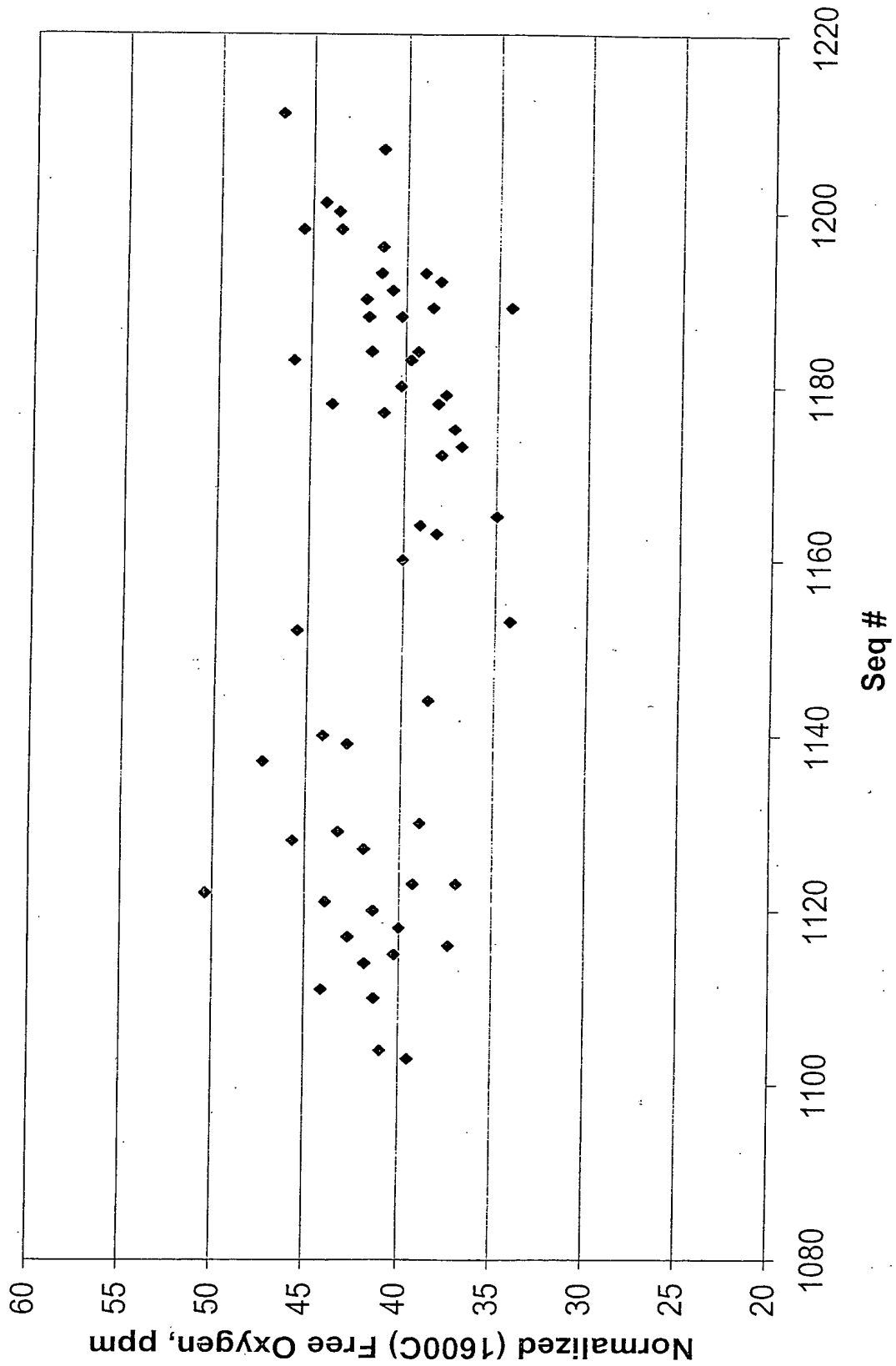
Free Oxygen vs Sequence C2



Free Oxygen vs Sequence C3



Free Oxygen vs Sequence C4



Free Oxygen vs Sequence C5

